

Na₂SO₄ Monocrystal Nanowires—Aspect Ratio Control and **Electron Beam Radiolysis**

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This paper presents the synthesis of water-dissolvable Na₂SO₄ nanowires and nanorods by a simple chemical reaction between CuSO₄ and NaBH₄ in ethylene glycol. By adjusting the pH and the monomer concentration, the aspect ratio and size of the Na₂SO₄ nanowires could be tuned. Na₂SO₄ nanorods, nanowhiskers, nanowires, and submicrorods were obtained. Optimal chemical potential is believed to be the dominant driving force for the growth of Na₂SO₄ nanowires during the synthesis. We also demonstrated the Na₂SO₄ nanotubes obtained by the electron beam radiolysis of Na₂SO₄ nanowires. The mechanism of selective radiolysis is also investigated.

1. Introduction

Crystallization and physical properties of inorganic salt crystals have been well studied. Compared with bulk crystals, however, less research has been carried out on inorganic salt nanocrystals. Recently, NaCl, Na₂SO₄, and Na₂CO₃ inorganic salt nanocrystal arrays have been obtained by microengineering the shape of nanocrystals in a microchannal¹ or a microwell.² Water-dissolvable Na₂SO₄ nanowires³ and (NH₄)₂PtCl₆ microcrystals⁴ have been adopted as templates to synthesize hollow micro/nano structures. Such salt-based templates are advantageous compared to using other waterinsoluble nanowires and nanoparticle as templates⁵ that require selective etching or calcinating in the subsequent template removal, in terms of simplicity, environmental impacts, and costs. However, the growth mechanism and shape control of inorganic salt nanocrystals still await further investigation.

In this paper, we investigate the growth mechanism of Na₂SO₄ nanowires and report a simple technique to control the aspect ratio and diameter of Na₂SO₄ nanowires at room temperature. We also report Na₂SO₄ nanotubes obtained by the electron beam (EB) radiolysis of the Na₂SO₄ nanowires. Na₂SO₄ is an environmentally friendly and a water-dissolvable inorganic salt that can be easily removed by water. Hence, Na₂SO₄ nanorods, nanowhiskers, nanowires, submicrometer rods, and nanotubes reported in this paper can be ideal candidate templates for the synthesis of hollow structures for many other applications.

2. Experimental Section

2.1. Reagent. Copper sulfate pentahydrate (CuSO₄ \cdot 5H₂O, 99%), sodium borohydride (NaBH₄, 98%), hydrochloric acid (HCl, 10% V/V aqueous solution), sodium chloride (NaCl, 99.0%), sodium hydroxide (NaOH, 50% w/w aqueous solution), and ethanol (anhydrous, 94-96%) were purchased from Alfa Aesar and used without further purification. Polyvinylpyrrolidone (PVP) (K30, molecular weight of 40 000) and ethylene glycol (EG) (anhydrous, 99.8%) were purchased from Sigma-Aldrich. Deionized water was purchased from Mallinckrodt Baker.

2.2. Growth of Na₂SO₄ Nanowires. Na₂SO₄ nanowires were prepared by the reaction of CuSO4 with NaBH4 at room temperature. Typically, 0.25 g CuSO₄ · 5H₂O and 1 mmol PVP (in repeating unit,) are dissolved in 50 mL EG to form a homogeneous solution. Then 0.15 g NaBH₄ is added into the solution, under vigorous stirring. The color of the solution changed from bluish to brown in 2 min. After 30 min, there were no bubbles generated in the solution, indicating that the

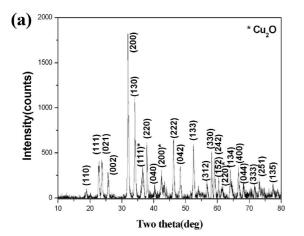
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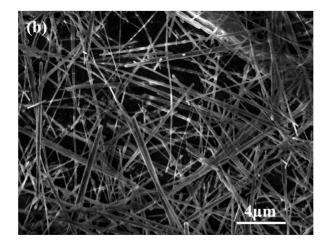
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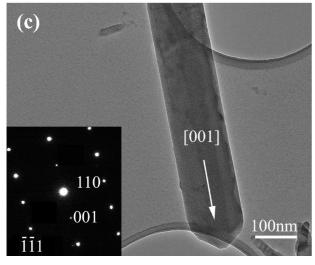


Figure 1. Microstructure characterization of as-prepared nanowires. (a) XRD pattern of the as-prepared nanowires. (b) SEM image of the Na₂SO₄ nanowires. (c) TEM image and SAED pattern of a nanorod grown along the [001] direction.

reaction was complete. The aspect ratio of Na_2SO_4 nanowires was tuned by the adjustment of reactant concentration and pH of the CuSO₄ solution in the range of 2–7 with HCl. The as-prepared products were centrifuged from the solution at 4000 rpm for 15 min by a Marathon21000 centrifuger (Fisher Scientific). The derived products were washed with ethanol three times to get the white reaction products and were preserved in ethanol as a suspension. Transmission electron microscopy (TEM) samples were prepared by dispersing a drop of the above suspension

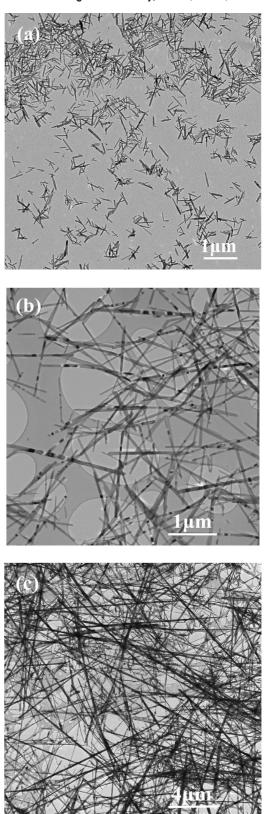


Figure 2. TEM images of Na_2SO_4 nanowhiskers with different aspect ratios. (a) Na_2SO_4 nanorods with an average aspect ratio of 12, (b) Na_2SO_4 nanowires with an average aspect ratio of 26, and (c) Na_2SO_4 nanowires with an average aspect ratio exceeding 100.

on carbon films supported by copper grids. The pH in solution is measured by an Exstik pH meter (Exstik pH100, EXTECH Instrument Corporation). All the synthesis conditions and the products are listed in the Supporting Information, Table S1.

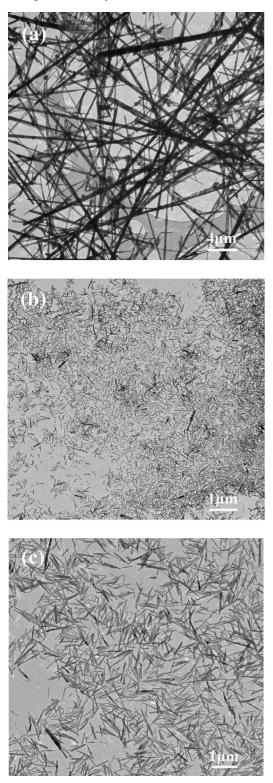


Figure 3. TEM images of Na_2SO_4 nanowires and nanorods prepared by different processes. (a) Na_2SO_4 nanowires obtained by the reaction of $CuSO_4$ and $NaBH_4$ with the addition of PVP and two drops of 0.1 M NaCl solution; (b) Na_2SO_4 nanorods obtained by the reaction of H_2SO_4 and NaOH in EG with the existence of PVP; and (c) Na_2SO_4 nanorods obtained by the reaction of CuSO_4 and NaBH_4 in EG without the help of PVP.

2.3. Microstructure Characterization and EB Radiolysis of Na₂SO₄ Nanowires. Crystal structures of the Na₂SO₄ nanowires were identified by a powder X-ray diffractometer (XRD) (Rigaku RU300, Japan), employing Cu K α radiation ($\lambda = 1.5418$ Å) at 50 kV and 300 mA. The sizes and morphologies of the Na₂SO₄

nanowires were observed by a field emission scanning electron microscopy (SEM) (JEOL 6320, Japan) at 5 kV. Crystal structure and growth orientation of the Na_2SO_4 nanowires were characterized by TEM (JEOL JEM 200CX, Japan) at 200 kV and high-resolution transmission electron microscopy HRTEM (JEOL 2010 and JEOL 2011, Japan) at 200 kV. The EB radiolysis of Na_2SO_4 nanowires was carried out by both TEM and HRTEM.

3. Results and Discussions

Figure 1 illustrates the microstructures of typical Na_2SO_4 nanowires synthesized at pH = 3. Figure 1a is the XRD pattern of a reaction product in the 2θ range of $10-80^{\circ}$. The pattern could be distinctly indexed to an orthorhombic phase with lattice constants a = 5.607, b = 8.955, and c = 6.967 Å for Na₂SO₄ (Joint Committee on Powder Diffraction Standards (JCPDS) no. 83-1570). A little residual cubic phase Cu_2O with lattice constant a = 4.26 A (JCPDS no. 71-4310) was also observed, which could be removed by a gradient centrifugation technique. Different from both prism and needle Na₂SO₄ crystals grown from aqueous solution at room temperature,⁶ the precipitates obtained in our experiment were all Na₂SO₄ nanowires. SEM observation of the precipitates is illustrated in Figure 1b. The precipitates exhibit typical wire morphology with diameters of 100-300 nm and with aspect ratios exceeding 100. Selected area electron diffraction (SAED) patterns of Na₂SO₄ nanowires, as shown in Figure 1c, reveal the single crystalline nature of the nanowires. The preferred growth direction of these Na₂SO₄ nanowires was determined to be along the [001] direction, i.e., c axis of orthorhombic phase. The space group of our Na_2SO_4 nanowires is *Cmcm*, (001) has a zero XRD intensity because of systematic extinction, (002) has a nonzero structure factor, and can be detected.

The aspect ratio of Na₂SO₄ nanowires could be tuned by adjusting the reactant concentration and pH of the CuSO₄ solution. Figure 2a shows the TEM image of reaction products prepared by the reaction of 0.125 g CuSO₄·5H₂O and 0.075 g NaBH₄ in EG at pH = 7. Na₂SO₄ nanorods with a diameter of 20–50 nm and an aspect ratio of 9–15 were observed. Figure 2 b illustrates the TEM image of reaction products synthesized by the reaction of 0.25 g CuSO₄·5H₂O and 0.15 g NaBH₄ in EG at pH = 7. Na₂SO₄ nanowhiskers with diameters of 70–120 nm and aspect ratios of 19–33 were produced. If the reaction of 0.25 g CuSO₄·5H₂O and 0.15 g NaBH₄ was performed in EG at pH = 3, then Na₂SO₄ nanowires with diameters of 100–300 nm and average aspect ratios exceeding 100 could be obtained (Figure 2c).

We speculate that Na₂SO₄ tends to form nanowires due to an orientational crystallization mechanism.⁷ With the help of H₂O molecules that existed in CuSO₄ \cdot 5H₂O crystal, CuSO₄ could be dissolved in EG and form a uniform ionic solution. When the NaBH₄ is added in the solution, the bluish Cu²⁺ is reduced into yellowish Cu₂O nanoparticles, and H₂ is generated. At the same time, Na₂SO₄ nanorods will homogeneously nucleate from the solution, because the solvability of Na₂SO₄ in EG is extremely low at room temperature.⁸

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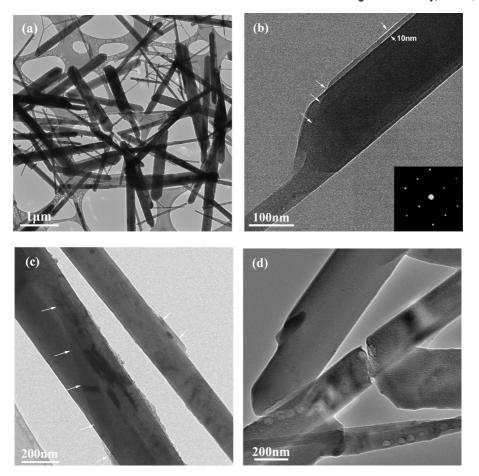


Figure 4. TEM images of Na_2SO_4 submicrorods. (a) Morphology of Na_2SO_4 submicrorods; (b) a typical end structure of a Na_2SO_4 submicrorod, the inset is the SAED pattern of this submicrorod, and the white arrows show the thickness of the outer layer is about 10 nm; (c) growth edges of the Na_2SO_4 outer layer indicated by arrows; and (d) the transmission image of a broken Na_2SO_4 submicrorod.

The reactions can be expressed as⁹

 $NaBH_4 + 2C_2H_6O_2 \rightarrow Na^+ + B(C_2H_4O_2)_2^- + 4H_2^{\dagger}$

$$2Cu^{2+} + 2NaBH_4 + 5H_2O \rightarrow Cu_2O\downarrow + 2Na^+ + 2BO_2^- + 7H_2\uparrow + 4H^+$$

$$2Na^+ + SO_4^{2-} \rightarrow Na_2SO_4$$

Like other orthorhombic one-dimensional nanostructures, ¹⁰ Na₂SO₄ tends to form nanorods when it precipitates from the solution, because of the highly anisotropic nature of the Na₂SO₄ orthorhombic structure. The first-precipitated Na₂SO₄ monomers precipitate from the solution, they tend to aggregate along the *c* axis of the seeds and grow up. At low Na₂SO₄ monomer concentrations, only nanorods can be obtained, as indicated in Figure 2a, since the diffusion of Na₂SO₄ monomers is not fast enough. With the increase of

Na₂SO₄ monomer concentrations, Na₂SO₄ nanorods grow longer and form nanowhiskers with average aspect ratio of \sim 26, as shown in Figure 2b. However, it is hard to increase the aspect ratio of Na₂SO₄ nanowhiskers by further increasing the mass of NaBH₄, because the dissolution rate of NaBH₄ in EG is too slow to keep up with the growth rate of Na₂SO₄ nanowhiskers. According to a previous study,¹¹ dilute HCl could accelerate the dissolution rate of NaBH₄. We also found that the dissolving period of 0.075 g NaBH₄ in 50 mL EG decreases from 320 to 150 s, while the pH value of EG solution changes from 7 to 3 by adding two drops of 0.1 M HCl. In the acidic environment, the Na₂SO₄ monomer, which is consumed by the growth of Na_2SO_4 and provided by the dissolution of NaBH4, is in balance, so the Na2SO4 nanowires with average aspect ratio beyond 100 could be obtained (Figure 2c). The above discussion suggests that the Na_2SO_4 monomer, not the H⁺ concentration, holds the key for synthesizing Na₂SO₄ nanowires with high aspect ratios. A higher chemical potential generated by a higher monomer concentration is preferable for the growth of nanowires. This can be further confirmed by another experiment: with the addition of two drops of 0.1 M NaCl solution, Na₂SO₄ nanowires with aspect ratios beyond 100 could also be obtained by the reaction of 0.25 g $CuSO_4 \cdot 5H_2O$ and 0.15 g NaBH₄, as shown in Figure 3a. However, an extremely high

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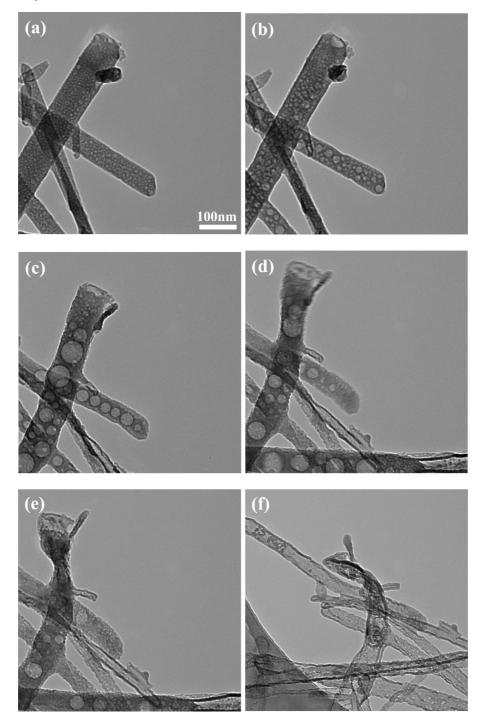


Figure 5. The structure evolutions of Na_2SO_4 nanowires by the electron beam irradiation of: (a) 30 s, (b) 2 min, (c) 6 min, (d) 8 min, (e) 10 min, and (f) 15 min.

chemical potential is disadvantageous to synthesize Na_2SO_4 nanowires. If 0.01 M H₂SO₄ reacts with 0.02 M NaOH, a high density of Na_2SO_4 nanorods with aspect ratios less than 10 is obtained, as indicated in Figure 3b. Since the neutralization reaction between H₂SO₄ and NaOH is very quick, the concentration of Na_2SO_4 monomers is highly supersaturated. A large amount of seeds form immediately, and a high nucleation rate suppresses the growth of Na_2SO_4 nanowires. According to above analysis, an optimal chemical potential is the key factor for synthesizing Na_2SO_4 nanowires with high aspect ratios. Besides the pH value and the monomer concentrations, the surfactant (PVP) also influences the growth of Na_2SO_4 nanowires. The principal role played by PVP is to suppress nucleation, thereby increasing the competitive nature of the growth. Indeed, only Na_2SO_4 nanorods can be synthesized without the help of surfactant (Figure 3c).

Figure 4 displays Na_2SO_4 submicrorods prepared by the reaction of 0.5 g CuSO₄· 5H₂O with 0.3 g NaBH₄ and 4 mmol PVP in EG. Figure 4a clearly indicates that nanowhiskers grow coarser rather than longer with higher monomer concentration. Many Na_2SO_4 submicrorods with a diameter larger than 200 nm are synthesized. Figure 4b reveals that the obtained submicrorods have a core-shell structure; the thickness of each layer of the shell is about 10 nm. The core

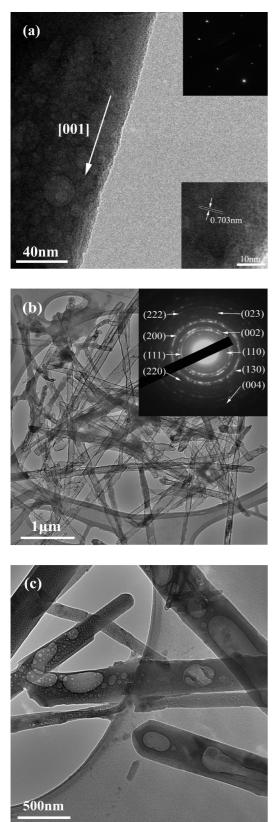


Figure 6. TEM images of Na_2SO_4 nanowires under EB irradiation. (a) A typical Na_2SO_4 nanowire after 2 min EB irradiation (200KV, 10pA). The insets are SAED pattern and the HRTEM image of this nanowire separately. (b) The irradiated Na_2SO_4 nanotubes. The inset is the SAED pattern of these nanotubes. (c) Annealed Na_2SO_4 nanowires after 60 min irradiation (200KV, 130pA).

and shell have the same crystal structure, which is confirmed by the inset diffraction pattern. The shell is crystalline Na_2SO_4 coated with amorphous materials (see Supporting Information, Figure S1). At the ends of nanowire, it is observed that the inner Na_2SO_4 nanowires are wrapped by outer Na_2SO_4 layers with identical crystal orientation. In the area indicated by arrows in Figure 4b and c, some growth edges can be clearly found. And there are notable characters of the growth edges (indicated by arrows.) of Na_2SO_4 whose outer layer can be found in Figure 4c. Figure 4d shows the transmission image of a broken Na_2SO_4 nanowire. Na_2SO_4 near the cross-section is radiolysised and left two big and several small cavities behind. There is no evidence of any liquid existing in the core of nanowire, because the liquid will vaporize immediately at the vacuum of 10^{-8} Torr in TEM.

These multilayer shell structures of Na₂SO₄ submicrorods are different from nanotubes that grow up under a "rolling mechanism".¹² We did not find this shell structure in the Na₂SO₄ nanowires, whose diameters are less than 50 nm. We conjectured that the rolling growth of Na₂SO₄ submicrorods starts from those nanowhiskers with small diameters. At the beginning of the reaction, the concentration of Na₂SO₄ monomers is higher; a higher chemical potential makes Na₂SO₄ nanorods grow into Na₂SO₄ nanowhiskers, as indicated by Figure 2b. However, due to the quick growth of Na₂SO₄ nanowhiskers, the concentration of Na₂SO₄ monomers in solution decreases quickly. Lower chemical potentials cannot provide enough driving force for the growth of Na₂SO₄ nanowhiskers, so they stop growing. With the prolonging of reaction time, more and more NaBH4 is alcoholyzed. The concentration of Na₂SO₄ monomers increases again, but nanowhiskers cannot grow along their growth axes anymore because these growth surfaces are shielded by the surfactant. Comparing with the nucleation of new particles, Na_2SO_4 tends to deposit and epitaxially grow around the surface of existing Na₂SO₄ nanowires (Figure 4b and c). Such a growth process will quickly decrease the chemical potential and can also minimize the total surface energy. Finally, Na₂SO₄ submicrorods are formed, as shown in Figure 4a.

Na₂SO₄ nanowires are unstable under electron beam radiation. A series of interesting structure evolutions can be observed in a continuous electron beam irradiation of Na₂SO₄ nanowires in TEM. Figure 5 shows the structure change of Na₂SO₄ nanowires. A 200 kV electron beam with a beam intensity of 10 pA/cm^2 is targeted on a sample surface for different times. Initially the electron irradiation (for about 30 s) develops lots of small bubbles in each individual nanowire (Figure 5a). These bubbles expand, merge, and grow up under a continuous uniform irradiation from 2 to 6 min. In this course, a molten material flows in the 'core' of nanowires (Figure 5b and c). After 8 min of irradiation, some regions of the outer 'shell' were broken by the inner pressure, and the gas and molten phases in the nanowires began to vaporize (Figure 5d and e). Finally, nanotubes form after 15 min of irradiation (Figure 5f).

It is well-known that radiolysis phenomena exists in inorganic compounds under electron beam irradiation by electronic excitation.¹³ Usually radiolysis happens homogeneously, however. The observed selective radiolysis is beyond

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our expectation. According to the patterns of XRD and SAED, there is no other phase in these irradiated nanowires. So we deduce that the formation of Na_2SO_4 nanotubes has a close relation with their original nanowire structures. When the Na_2SO_4 nanorods/nanowires quickly grow along the axial direction, some H⁺ or other ion-related defects or impurities may be kept in inner part of the nanowires. The presence of defects and impurities makes Na_2SO_4 nanorods or nanowires sensitive to the electron beam because those defects and impurities provide preferred sites for localized excitations and locally decreased lattice binding energies [13a].

Figure 6 is some further observations of Na₂SO₄ nanowires under electron beam irradiation. When the samples are irradiated by electron beam, small bubbles first appear in the inner part of Na₂SO₄ nanowires (the gas in the bubbles may be O_2 , SO_2 , or H_2O) because of the higher defects and the impurities density in this region. At the same time, electron beams will result in local heating. Degradation of surfactants attached on the surfaces of nanowires will take out part of the energy and the cool from the surface of nanowires. So the inner part of Na₂SO₄ nanowires will be melted first by the EB heating and form a solid Na₂SO₄ 'shell' with molten Na₂SO₄ 'core'. Figure 6a shows TEM images of a typical Na₂SO₄ nanowire with [001] growth direction (the insets are the SAED pattern and the HRTEM image of this nanowire). After 2 min of EB irradiation (200KV, 10pA), bubbles are formed in the nanotubes, but the surface of nanotubes still keep the prefect crystal structure. We can observe the lattice fringes from the inset HRTEM image of the nanotube surface. The interplanar spacing is about 0.703 nm, which corresponds to the (001) plane of orthorhombic Na_2SO_4 . After the expansion of the bubbles, when the pressure of gas and molten Na₂SO₄ exceed the strength limit of Na₂SO₄ 'shell', the 'shell' will be broken, the inner gas and molten phase leak and volatilize immediately at the vacuum of 10^{-8} Torr, forming hollow nanotubes. These tubes are still Na₂SO₄, as confirmed by SAED pattern in Figure 6b. In order to verify our assumption, we put the same sample on a hot plate and annealed at 300 °C for 3 h. When the annealed samples were observed in the TEM again, their irradiation resistance is improved. Under a beam density of 130 pA/cm^2 , the cavities appear after 3 min of irradiation. They gradually grow up and become stable after 20 min of observation. A few structure changes can be observed for another 40 min of irradiation, as indicated in Figure 6c. Neither flowing

phenomena nor nanotube formation can be observed in the course. The electron dose in a unit area is proportional to the irradiation time multiplying beam density. So the irradiation resistance of Na_2SO_4 nanowires is increased more than 100 times after the annealing treatment. This result indicates that the defect density is obviously reduced by annealing.

Finally we would like to mention that the simple synthesis technology and diversity of morphology of Na₂SO₄ nanomaterials will bring some opportunities for chemistry, materials, and biology. These Na₂SO₄ nanorods, nanowhiskers, nanowires, submicrorods, and nanotubes are candidate templates for nanotubes, nanocapsule, and microcapsules by coating them with designed materials or their precursors and by removing the Na₂SO₄ with water. In addition, the simple, facile, and cheap synthetic approach developed in this paper can be extended to the preparation of other salt crystalline nanomaterials with highly anisotropic structures. And these size-controllable, environmentally friendly salt nanomaterials enrich the family of nanomaterials.

4. Conclusions

We have demonstrated the synthesis of Na₂SO₄ crystalline nanowires in bulk quantities by a simple and clean solutionbased wet chemistry method. The size and aspect ratios of assynthesized Na₂SO₄ nanowires are finely tuned by the adjustment of pH and monomer concentrations. Mechanisms for the growth processes are proposed that can explain the observations consistently. It is expected that the synthetic method employed in this work can be extended to the preparation of other crystalline one-dimensional nanomaterials with highly anisotropic structures. Our experiments also demonstrated that Na₂SO₄ nanotubes can be obtained by the selective radiolysis of Na2SO4 nanowires. This approach also could be used in preparing other hollow micronanostructures. Further research in preparing hollow structures with different particle size for biomedical applications is in progress.

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Supporting Information Available: All the synthesis conditions and the products are listed. This material is available free of charge via the Internet at http://pubs.acs.org.

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